



Laser Automation Smart Manufacturing

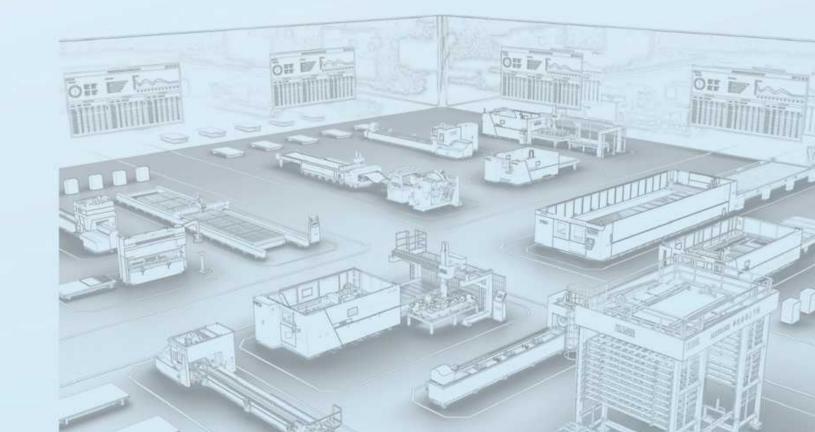
All-in-one solutions

Han's Laser Smart Equipment Group Co., Ltd.

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INTRO

THE RESIDENCE OF THE PARTY OF T

Global Manufacturing Hub



Headquarters



2nd Global Manufacturing Hub

Changzhou Factory



Tianjin Factory



Hunan Factory



Zhangjiagang Factory



Dallas Factory, USA

▲ APPLICAT -IONS



















APPLICATIONS

Han's Laser Smart Equipment Group is a leading manufacturer of automated laser cutting and welding equipment, specializing in the development, manufacturing, sales, and service of high-power laser cutting, tube cutting, automated production lines, and bending machines. With a strong focus on innovation and numerous industry awards and recognition, Han's Laser has become a pioneer in the fiber laser technology revolution and a global provider of high-quality automation solutions for industries such as energy and petrochemicals, transportation, automotive, machinery, and electronics.

The company has passed "ISO9001" and "ISO14001" certifications, and its entire product line has obtained EU CE certification. The company strictly controls every aspect of the process, including material procurement, processing, assembly, commissioning, and testing. The company has established four major regions and spare parts warehouses in Shenzhen, Suzhou, Beijing, and Changsha, with more than 100 offices under its jurisdiction. The company has established sales and service agencies in more than 30 countries and regions to provide high-quality products and efficient services to global users.

We offers comprehensive machinery for fabricators in metal manufacturing, and provides laser machinery solutions. Our sales network expands to 30 counties in order to provide global clients with high quality laser machine and comprehensive services.

MILESTONES

1996



Shenzhen Han's Industrial Co.,Ltd founded by Gao, products titled as Han's Laser

2001



DNV audited Han's Laser with ISO9001:2000 certification - quality management system

2004



Han's Laser entered high-power laser equipment market by establishing "Sheet Metal Division"

2009



The first R&D high-power fiber laser cutting machine prototype

2012



A national standard has been established in the laser industry called "Laser Product Safety Part 14: User Guide"

2014



Han's Laser Sheet Metal Division Global Center started operating. Become the industry leader of high power laser machines

2017



Starting construction of Han's Laser Global Manufacturing hub

2018



Han's Laser Smart Equipment showcases on CCTV documentation "The Pillars of a Great Power II"

2019



Global premier debut of 20kW fiber laser cutting machine

2020



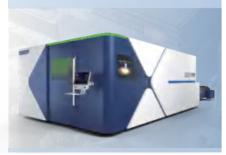
Deliver the first domestic FMS laser tube cutting production line in China

2020



Deliver the first G12030HF 30kW ultra-high power laser cutting machine

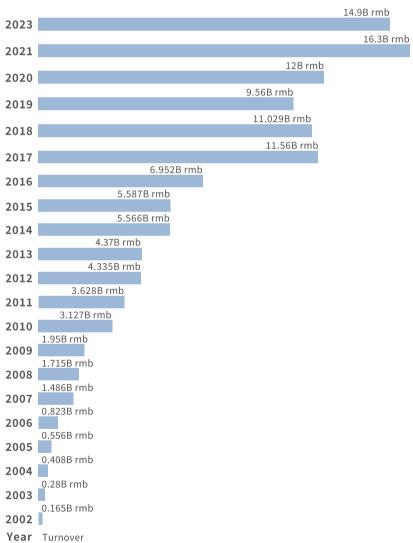
2022



HF 50 Series 50kW Maglev Ultra High Power Ultra High-Speed Fiber Laser Launched

Growing market

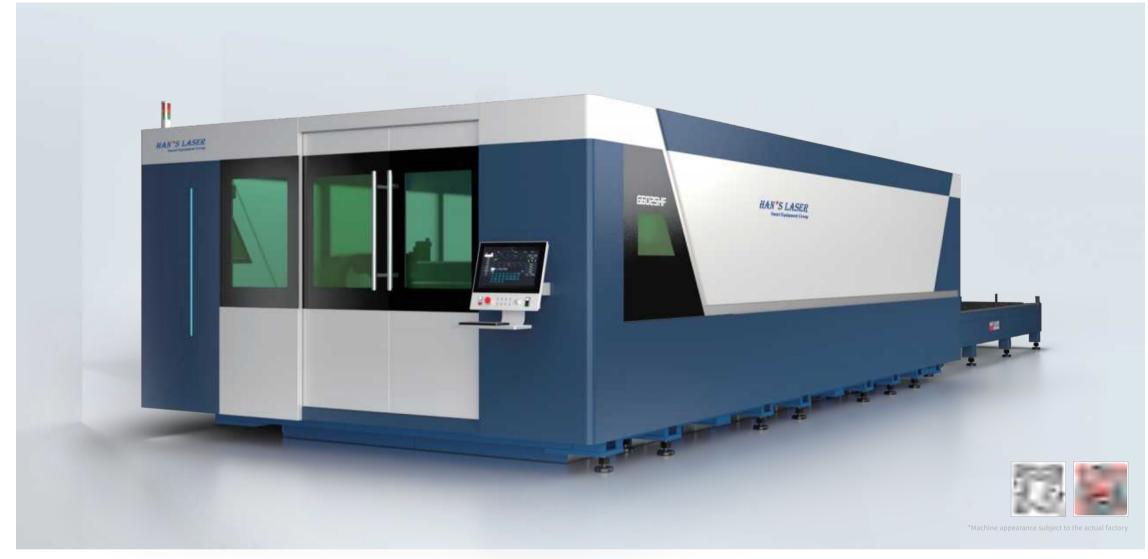
Sales revenue in RMB



Contents

P1-4 HF/HF 50 Laser Series P25-28 **Laser Automation** P5-8 HF MINI/EXPERT/BF Laser Series WD/WT 3D Laser Series P29-32 P9-10 P33-40 **Laser Tube Series** F Laser Series P11-12 P41-42 **HBC/HBS Bending Series G** Laser Series G-J/O/K Laser Series P13-18 P43-50 **MPS Series** Large Format & Coil-fed Series P19-24 P51-52 Core Technologies & Services

HF Series | High-Speed 2D Fiber Laser Cutting Machine



Sample









Performance Improvement

300% ∱

100% ₱ PRECISION

20% f

50% **♦** FAILURE

ne above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research L

Performance Parameter

X/Y axis repeatabilityMax. acceleration (X/Y axis)Max. positioning speed (X/Y axis)Max. loading capacity±0.02mm2.8G200m/min16000kg

Processing area (L x W)

 $6000\,X\,2500\,mm\,(Format\,3000x1500/4000x2000/6000x2000/8000x2500/10000x2500/12000x2500/12000x3000\,mm)$

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Product Features











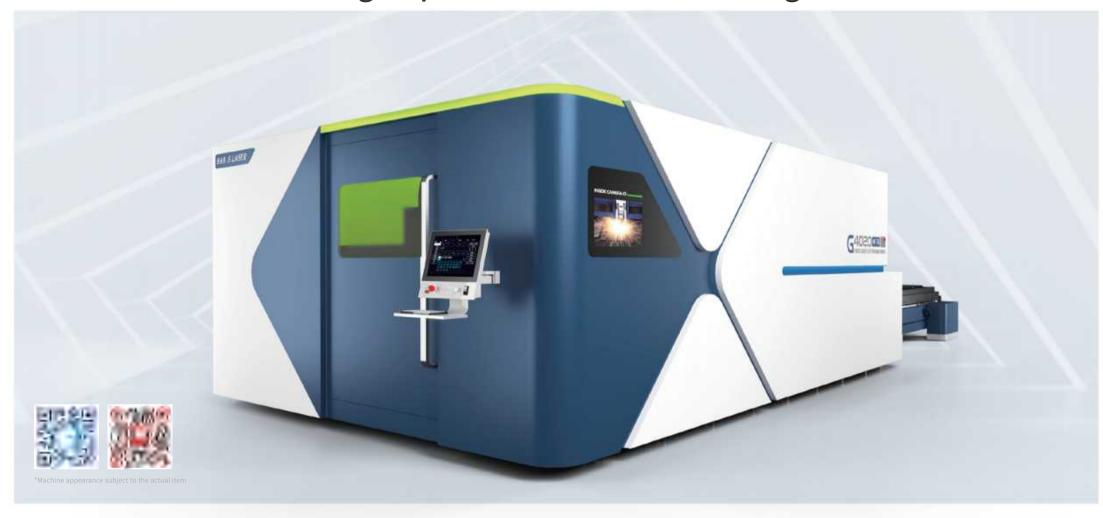
Steel Structure Industry



Construction Machinery

 $\mathbf{3}$

HF 50 Series | High-Speed 2D Fiber Laser Cutting Machine



Industrial Applications



Metal Fabrication



ail Transportation

Techincal advantages

Hollow mono-block bed structure

Maximally reduce risks of heat deformation of high power and meet the requirements of ultra-high power use above 30KW



Hydraulic lifting and switching table

Hydraulic lifting system makes every loading safe and stable



Performance Parameter

Processing area (L x W)	Max. acceleration (X/Y axis)	Max. positioning speed (X/Y axis)
4000×2000mm (Format 4000x2500/3000x1500mm)	5G	310m/min
Laser power	Max. loading capacity	X/Y axis repeatability
12000W 15000W 20000W 30000W	1600kg	±0.01mm

Different specifications are available on demand, and all technical parameters are subject to the technical solutions provide

Product Features



Magnetic levitation drive structure



Ultra-high speed ultra-high precision



Reliable key function parts (EU quality)

Performance Improvement







40% **♦** FAILURE

Sample









HF EXPERT / HF MINI Series | Fiber Laser Cutting Machine



Performance Parameter

Processing area (L x W)	X/Y axis repeatability ±0.02mm	
HF Mini (format 3015 4020)/HF Expert (format 3015 4020 6025 8025)		
Max. positioning speed (X/Y axis)	Max. acceleration (X/Y axis)	X/Y axis positioning accuracy
280m/min	3.0G	±0.03mm/m

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided.

Sample









Product Features



Superior performance, great experience One step to a competitive price for the best value

Accurate dynamics, efficiency, and reliability are unparalleled





Gantry welded steel structure bed with large torque servo motor



Construction Machiner



Kitchenware and Sanitary Ware



Steel Structure Industry

BF Series | Bevel-Cut Large-format Laser Cutting Machine



Product Features













*Machine appearance subject to the actual iter

Performance Improvement

300% *f* SPEED

100% ₱

20% frageth

50% FAILURE

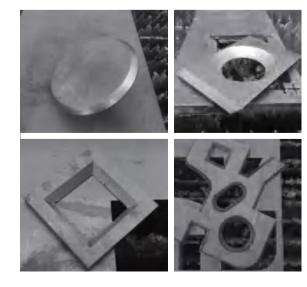
*The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research Lal

Performance Parameter

Straight Cut Processing Area (L x W)	Max. table load (on average)
12000×3000mm (Format 6000x2500/8000x2500/10000x2500/12000x2500mm)	10000kg/ PCS
Bevel Cut Processing Area (LxW)	Laser power
11000×2000mm (Format 5000x1500/7000x1500/9000x1500/11000x1500mm)	12000W 15000W 20000W 30000W

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Sample





Construction Machinery



Steel Structure Industry

F Series | Fiber Laser Cutting Machine

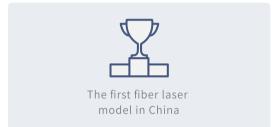


Product Features



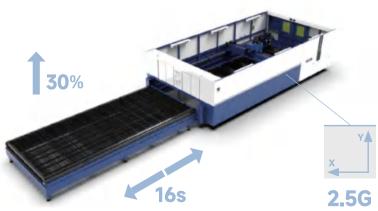


Connect to automatic production line Maximizing production efficiency



Intelligent Control





Performance Parameter

Processing area (L x W)

6000mm X 2500mm (Format 3000x1500/4000x2000/6000x2000/8000x2500/10000x2500/12000x2500/12000x3000mm)

X/Y axis repeatability	Max. positioning speed (X/Y axis)
±0.03mm	140m/min

* Different specifications are available on demand, and all technical parameters are subject to the technical s ions provided

Sample







Steel Structure Industry



Metal Fabrication

G Series | Fiber Laser Cutting Machine



Product Features







Specialized for sheet metal industry

Performance Parameter

Processing area (L x W)

6000mmX2500mm (Format 3000x1500/4000x2000/6000x2000/8000x2500/10000x2500/12000x2500/13000x3000mm)

Max. positioning speed (X/Y axis)X/Y axis repeatabilityMax. acceleration (X/Y axis)X/Y axis positioning accuracy120m/min±0.03mm1.8G±0.05mm/m

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Sample





Kitchenware and Sanitary Ware



Metal Fabrication

G-J Series | High Cost Performance Fiber Laser Cutting Machine



GJ Series machine body is heat treated for over 12 hours to stabilize machine material structure which guarantees machine's long life and anti-deformation.

EtherCAT Digital Bus Control System

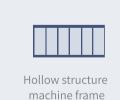




Product Features





















Sample









Processing area (LxW)

3000 X 1500 mm

Max. repeat positioning accuracy(X/Y axis)

 \pm 0.03mm



Construction Machinery

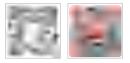


Elevator Industry



Kitchen and Household Appliances

O Series | Single Platform Fiber Laser Cutting Machine



*Machine appearance subject to the actual item

Industrial Applications



Agricultural Machinery



Elevator industry



Construction Machinery



Product Features



Simple operation

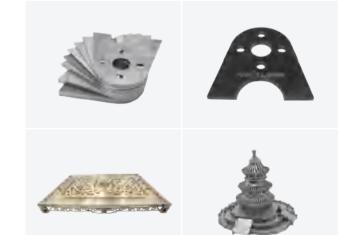




Speed-precision -automation



Sample



Performance Improvement

25% SPEED



30% ₱ PRECISION

35% ₱ STRENGTH

40% FAILURE

The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research La

Performance Parameter

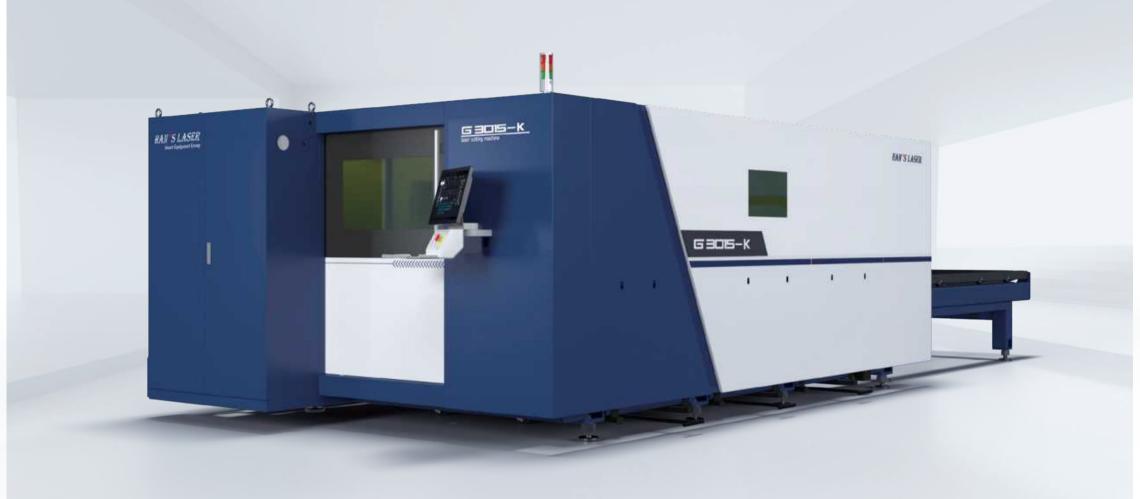
X/Y axis repeatabilityX/Y axis positioning accuracy ± 0.03 mm ± 0.05 mm/m

Processing area (L x W)

3000 X 1500mm (Format 4000x2000/6000x2000/6000x2500mm/8000x2500/10000x2500/12000x2500mm)

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

K Series | Dual-Platform Fiber Laser Cutting Machine



Performance Parameter

Processing area (L x W)

3000 X 1500mm (Format 4000x2000 /6000x2000/6000x2500mm)

X/Y axis repeatability

±0.03mm

Max. positioning speed (X/Y axis)

±0.05mm/m

טוחפרפת specifications are available on demand, and all technical parameter: re subject to the technical solutions provided





Machine appearance subject to the actual ite

Performance Improvement



17









The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research L

Sample









Product Features









High-power Processing database



Agricultural Machinery



Elevator Industry



Cookware and Home Appliances

GIANT-L Series | Large-format Fiber Laser Cutting Machine

Product Features

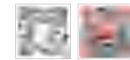












*Machine appearance subject to the actual item

Other Models

GIANT/LA Series Large Format Fiber Laser Cutting Machine



 GIANT/LHB series Large Format Fiber Laser Cutting Machine (with outer cover)



Performance Improvement

50% SPEED







80% FAILURE

*The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research

Performance Parameter

Processing area (L x W)

26000mm X 3500mm (Format X axis12m-50m, Y axis2.5m-5m)

Max. simultaneous positioning speed (X/Y axis)

70m/min

Dimension (LxWxH)	Machine weight
32m X 5.4m X 2.1m	10 t

^{*} Different specifications are available on demand, and all technical parameters are subject to the technical stions provideda

Sample









Steel Structure Industry



Road and Bridge Industry

GIANT-T Series | Large-format Fiber Laser Cutting Machine



Techincal Advantages

Machine bed: Precision quality super stability

The bed is designed with steel welded structure, rough machined after annealing to eliminate internal stress, and refined after secondary vibration aging treatment, which better solves the stress caused by welding and processing and greatly improves the stability of the bed.



Beam: Lightweight with high-tensile metal

The crossbeam is a box-shaped structure of aircraft extruded aluminum beam, with the characteristics of light weight and good dynamic performance.



Workbench: Long-lasting "fine"

The main frame of the workbench is made of special fireproof material. The modular table is completely separated from the bed. Only a single support bar needs to be changed for long-term cutting, which effectively reduces the cost of the machine for customers.



Product Features







Performance Improvement



21







80% >

*The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research La

Performance Parameter

Processing area (L x W)

16000mm X 3000mm (custom, X-axis 12m-16m, Y-axis 2.5m-3m)

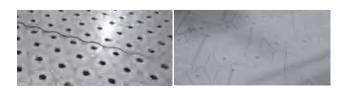
Max. simultaneous positioning speed (X/Y axis)

100m/min

Machine weight	Dimension (LxWxH)
21.5 t	21m X 4.4m X 1.8m

^{*} Different specifications are available on demand, and all technical parameters are subject to the technica solutions provided

Sample





Construction Machinery



Rail Transportation

Coil-fed Series | GRC/RBC Coil-fed Laser Cutting Machine

Techincal Advantages

Single/dual laser head dynamic cutting Shorter cutting time and better efficiency

Double-headed dynamic cutting

Asynchronous cutting facilitates complex tasks in one



Residue crushing function

Convenient remnant recovery

QR Code Entry

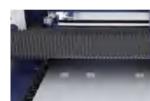
Rapid insert of work-pieces by scanning code of tasks



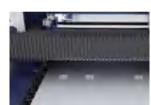
Integrated laser marking and cutting

Prevent sheet processing from scratch

No scratching while dynamic cutting which enables non-destructive cutting of plates









Product Features



Easier recycling of residual material



Optimum material utilization



combination

Industrial Applications





Metal Cabinet Industry

Performance Parameter

Processing area (LxW)

6500mm×1680mm (model 3015/4015/6015/6018/9018/12028) (Optionals: single head/multi-head, dynamic cutting/static cutting)

Max. simultaneous positioning speed (X/Y axis) X/Y axis positioning accuracy X/Y axis repeatability 120m/min ± 0.05 mm/m \pm 0.03mm/m

Performance Improvement

300% *f*

100% *

Sample



Laser Automation | Automatic Laser Production Line



Techincal Advantages ____

Storage Tower (raw material storage)

Automatic access to plates, compact structure Space-saving and orderly management of material information



Automatic loading robot

Safety-oriented, zoning control, flexible to carry a variety of sizes of plates



Automatic unloading robot

Comb-like fork structure, safe and reliable



Electric double layer exchangeable carts

Upper and lower level exchangeable structure Saving floor space Continuous production of double stations without interruption



Product Features











Performance Parameter_____

Max. moving speed	Max. load capacity of sorting table
50-60m/min	4t
Max. sheet size	Number of layers
8000*2500	10/12/15 floor
	(Optional according to workshop height)

 $\frac{\text{Max. lifting speed}}{6\text{-}12\text{m/min}}$

Max. speed of sorting table level

20m/min

Max. load per shelf

3t

PLC+FMS+CNC (loading and unloading control system+smart scheduling system+cutting machine control module)

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided



Steel Structure Industry



Rail Transportation

Laser Automation | Smart Factory



Product Features





multi-procesing lines

RestFul API accept external integration





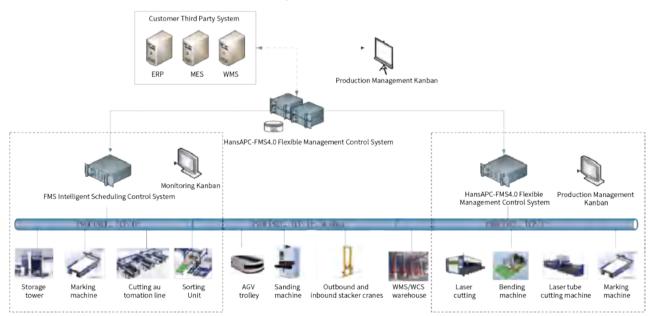
Support process route, order multi-process split ordering

Open-system for all platform and equipement





HANSAPC-FMS4.0 Flexible Management Control System



Customer Site









Rail Transportation



Construction Machinery

WD Series | 3D Five-axis Laser Cutting Machine



Sample







Product Features









Industrial Applications





Construction Machinery

Performance Improvement







20% 🗲 STRENGTH 30% > **FAILURE**

Performance Parameter_____

Max. speed(X/Y/Z axis)	Machine weight	Control system
100m/min	15000KG	Siemens/Rexroth
Max. loading capacity		
450kg		

WT Series | 3D Five-axis Laser Cutting Machine



Product Features







Max. processing space dynamic performance



3D 5-axis Infinite n X 350° rotation



Cut and weld switching for more possiblities





Machine appearance subject to the actual iter

Performance Improvement

10% SPEED





20% frageth

30% FAILURE

*The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research Lal

Performance Parameter

) Siemens/Rexroth
Max. weight of machine t
7000kg
ıd

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Sample







Construction Machiner



Automobile Industry

PD Series | Fiber Laser Tube Cutting Machine

Product Features



Automatic workflow Smart manufacturing system



Compatible with tubes and profiles processing



Self-developed CNC system



Tube laser processing database





Techincal Advantages

HAN's MESYS system

Real-time monitoring, data analysis and status alarming

Cutting efficiency

X, Y, Z linear axes and A and B rotary axes are all equipped with high-torque servo motors imported from Germany, together with HAN's patented automatic loading and unloading system, which provides low loading noise, good stability and large processing efficiency.

Extendable options

Optional functions contains profile cutting and several special-shaped tubes.

Mechanical chuck

The mechanical chuck is well-enclosed to ensure the precise operation of the internal structure for 24 h. The chuck is equipped with a fixed cylinder that provides a constant clamping force to ensure accurate clamping every time. Digital detection monitors each clamping in real-time for safety and intelligence..The chuck is equipped with an internal air extraction system for more environmentally friendly processing of tubes and less deformation.





Performance Parameter

Processing range

φ20-180mm, □20-180mm (Optional: φ20-110mm, □20-110mm)

Max. load capacity	Max. material length
260KG	12200mm
Max. speed (A,B axis)	X/Y axis rapid traverse speed
120r/min (Optional: 150r/min)	120m/min

Sample







Agricultural and Forestry Machinery

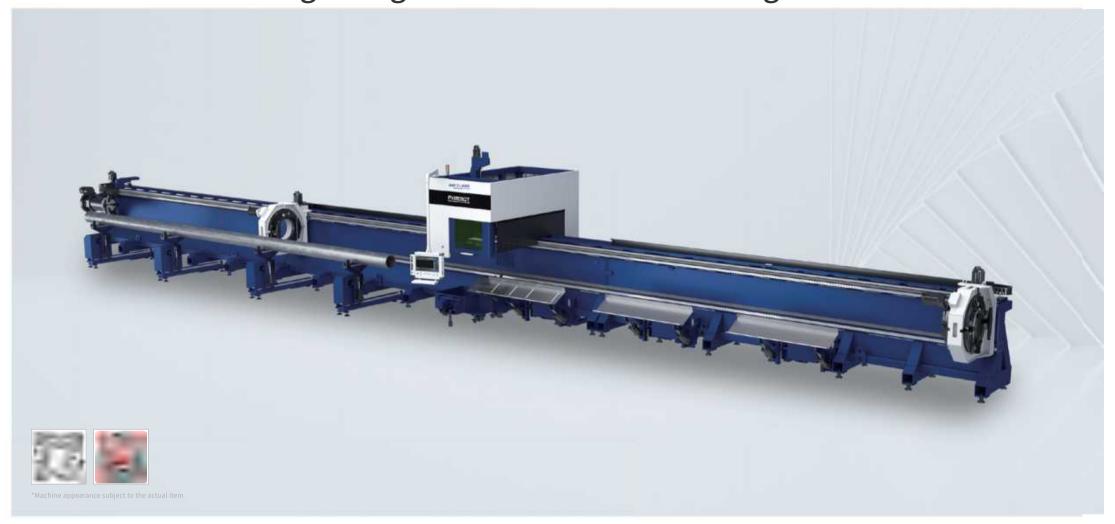


Fitness Equipment



Kitchenware and Sanitary Ware

PX Series | Large Weight Fiber Laser Tube Cutting Machine



Techincal Advantages

Tri-chucks heavy duty tube cutting machine

Heavy tubes and profiles processing with real "0" leftover; heavy tube processing technology, maximum load 1500KG; bus control technology, fast response and high efficiency.



Four-chuck heavy-duty tube cutting machine

The advantage of the four chucks is that the material can be placed in any area within the stroke range. The four chucks can be used to change direction of cutting, and a variety of holding methods can be used to achieve "0" scrap easily. Intelligent management system conduct orderly output, preventing collision and injury from tube falling.





Product Features







Performance Parameter

Processing range

φ50-500mm, □50-350mm (Optional: φ20-360mm, □20-250mm)

Max. load capacity X/Y axis rapid traverse speed 1500kg

Max. material length

12000mm

Sample



Industrial Applications



Rail Transportation

60m/min



Oil Industry

TD Series | Fiber Laser Tube Cutting Machine

Modular Design, Free Combination





Manual loading

2m fixed unloading





Semi-automatic loading

2.5m floating unloading





4m floating unloading



Performance Parameter

Max. load capacity **φ20-330mm** □**20-230mm** (options: **φ**20-220mm □20-150mm | **φ**20-230mm □20-230mm) 300kg (optional 150kg) X/Y axis rapid traverse speed Max. unloading length 100m/min

4000mm

Product Features









Sample











Pipeline Transportation



Kitchen and Household Appliances

T Series | Small Diameter Laser Tube Cutting Machine





Sample





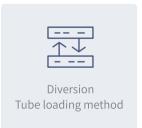
*Machine appearance subject to the actual item

Product Features















Performance Parameter

Processing range Machine weight Dimension (LxWxH)

φ10-80mm □10-80mm (options: φ10-120mm □10-120mm) 3500KG 10500mmX2500mmX2100mm

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided





Agricultural Machinery Rail Transportation

HBC/HBS Series | Bending Machine



Performance Parameter

Nominal pressure	Foldable width	Slider stroke	Table height
600kN-10000kN	1500mm-6000mmm	215mm-315mm	575mm-635mm
Depth	X-axis positioning accuracy	X-axis repeat positioning	accuracy

Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Performance Improvement

20% SPEED

41





15% frength

45% > FAILURE

ne above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research La

Product Features









Robotic Bending Cells



Performance Parameter

Max. workpiece size	Repeatability	Axis	Robot load
2500 X 1250mm	±0.2mm	6 axis	80kg
Max. movable radius	Weight	Max. workpiece weight	
2565mm	520kg-740kg	40kg	

^{*} Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Sample



Performance Parameter

24-hour fully automated production

Accurate positioning and good repeatability

Pneumatic suction cup gripping

Reduce labor intensity



Kitchen and Household Appliances



Office Furniture



Electrical Enclosure

MPS Precision Series | Small Format Precision Laser Cutting Machine



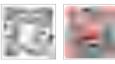
Industrial Applications











Performance Improvement

20% **SPEED**









Performance Parameter

Processing area (L x W)	X/Y axis repeatability	Max. positioning speed
600 X 600mm (Format 700x600/800x600mm)	±0.03mm	48m/min
Max. acceleration	Max. loading capacity	
3.0G	25kg	

Product Features







Support automation supporting function



Sample









MPS-H Series | Fiber Laser Cutting Machine



Product Features



Gantry double-drive integral welded bed



Motion management humanized operation



Servo motor double-drive precision reducer



Advanced gas circuit control system design





*Machine appearance subject to the actual ite

Performance Improvement

30%





15% STRENG **30**% **♦** FAILURE

The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research La

Performance Parameter

X/Y axis repeatability	Max. positioning speed (X/Y axis)
±0.03mm	160m/min
Max. loading capacity	Maximum weight of machine tool
6000kg	18†
	±0.03mm Max. loading capacity

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Sample











Steel Structure Industry



Metal Fabrication

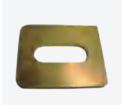
MPS-D/C series | Fiber Laser Cutting Machine



Sample













Machine appearance subject to the actual item

Performance Improvement

35%









*The above data is based on the comparison of the previous generation of products, provided by the Han's Process Cutting Research La

Performance Parameter

Processing area (L x W)

3000 X 1500mm (Format 4000x2000/6000x2000mm)

Max. accelerationX/Y axis repeatabilityMax operating speed1.2G±0.03mm120m/min

* Different specifications are available on demand, and all technical parameters are subject to the technical solutions provided

Product Features











Metal Fabricatio



Steel Structure Industry

MPS-T Series | Fiber Laser Tube Cutting Machine











Performance Improvement

SPEED





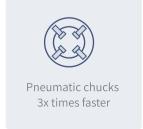








Product Features









Performance Parameter _____

Chuck holding range

X/Y axis positioning accuracy

±0.05mm/m

X/Y axis rapid traverse speed

110m/min

Max. tube length

semi-automatic 6100mm; manual 6500mm

Sample









Rail Transportation

MACHINING CENTER

About Han's Laser Machining Center

The machining center of Han's Laser Smart Equipment Group is equipped with a variety of international high precision production and testing equipment, which can quickly deliver large and small batch customized products and provide professional and comprehensive total solutions for our customers.

Large parts processing

Equipped with Japanese Mitsubishi large five-axis gantry machining center and high power laser cutting machine.

Small parts processing

Equipped with Zeiss and Hexagon coordinate measuring machine to inspect the core parts of the equipment, the measurement error is less than 0.002.

6000 m² High precision CNC equipment

Workshop space

Standard cutting machine parts

Precision processing equipment

60,000 pieces

General processing equipment

Ingenious, intelligent and refined

Equipped with more than 160 sets of high-end CNC machining machines and high-precision testing equipment such as Mitsubishi, DMG, Mazak, etc.









cutting machine 0.07mm, bed precision manufacturing.

gantry machining center 12 sets, full white motion lying plus line, can center to overcome the technical

1. Japan Mitsubishi full series of | 2. Japan Mazak 24 hours unattended | 3. Germany DMG five-axis machining | 4. Hexcon coordinate measuring to achieve the urgent needs of special testing equipment, measurement equipment for high precision parts. error is less than 0.002.

Core Techologies

Han's Laser Smart Equipment Group has gathered a team of experts in the fields of optics, materials, electrical, mechanical and software, independently develop and research three major components.







Pre-Sale - In-Sale - After-Sale



We have more than 180 offices at domestic country and oversea



To provide timely, efficient, systematic localization and convenient services for new and loyal customers



To provide for new and loyal customers and offer turnkey project

Vertical integration manufacturer of laser processing equipment

